



PREPARED J. BRADLEY	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT CANADA
APPROVED <i>[Signature]</i>	DEO 9020 REV: B SHEET 1 OF 2
DATE 94.09.30	TITLE SPACEPOD LATCH REPLACEMENT

ENGINEERING ORDER

AMENDS DRAWING D350-600 Rev: B

LATCH REPLACEMENT PROCEDURE

1. Remove existing latches P/N H606S-190-A466. Retain hardware
2. Install 2 new latches P/N H2818-3S125A or H605K3240 using existing hardware per sheet 2.
3. Remove existing striker plates P/N D2147.
4. Latch *Spacepod™* door closed. Position replacement striker plates P/N D2237 under the latch setscrews. Ensure that the setscrews clear the striker plate flanges when the latches are opened and closed. Transfer mark the rivet holes from the *Spacepod™* body to the striker plates.
5. Remove the striker plates and drill for the rivets.
6. Install striker plates with CR3212-4-3 rivets supplied.
7. Latch door closed. Adjust the setscrew to ensure positive contact between the door seal and the *Spacepod™* body flange. Tighten the safety locknut on the setscrew.



TRANSPORT CANADA AIRWORTHINESS DIVISION PACIFIC REGION
APPROVED <i>[Signature]</i>
BY: <i>[Signature]</i>
E. B. EDWARDS P. ENG.
DAR #: 1914 DATE: 1 Oct 94
APPROVAL NO.: 5495-88



DATE MEEKER 9/7/30	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
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RETROFIT CONFIGURATION

